

TITAN DEF DRUM CART & PUMP SYSTEM

Assembly and Installation Instructions Without A Flow Meter

If your TD1 pump system has a flow meter, please see the reverse side of these instructions.



STEP 1

Before commencing with set up, assure the foot brake on the front wheel is in the locked position. Remove any excess packing material. Place the drum on the cart pan and secure with chain.



STEP 2

Connect dispense coupler to installed container valve. Engage coupler by pressing handle down until you hear it click. Using a hose clamp, attach suction hose (short hose) to barbed outlet on coupler.



STEP 3

Install 1" FBSP x 3/4" (white) straight barbed fitting to suction side of pump, (arrow on pump indicates correct side). Tighten fly nut snugly. (Do not over tighten.)



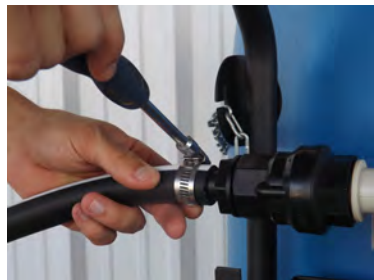
STEP 4

Using a hose clamp, connect the suction hose (shorter hose) to the barbed fitting.



STEP 5

Install the black straight barbed fitting to dispense side of pump. Tighten the fitting so that it is snug. Do not over tighten.



STEP 6

Using a hose clamp, connect the dispense hose (longer hose) to the barbed fitting.



STEP 7

Install 1" MBSP x 3/4" straight barbed stainless steel swivel fitting into Automatic Nozzle. Using a hose clamp, connect the dispense hose (longer hose) to swivel fitting.



STEP 8

Plug system into 110v receptacle.



STEP 9

Turn system to the "on" position. You are now ready to dispense your DEF.

WHEN DISPENSING IS FINISHED, ALWAYS TURN THE PUMP TO THE "OFF" POSITION.

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STEP 5

Using a hose clamp, connect the dispense hose (longer hose) to the barbed end of the fitting.



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STEP 8

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